A photograph of a forest with sunlight streaming through the trees, creating a dramatic, ethereal atmosphere. The sun is positioned in the upper center, with rays of light radiating outwards, illuminating the green leaves and creating long shadows on the ground. The overall tone is bright and natural.

# CARE INSTRUCTIONS

[www.pbjdesignhouse.com](http://www.pbjdesignhouse.com)

**PBJ**  
DESIGNHOUSE  
EST. 1960

**Facts on materials and care instruction.**

**Please read the instructions carefully before use**

**About PBJ Designhouse:**

PBJ Designhouse has had a tradition of bringing together furniture architects and certified cabinet makers since the founding in 1968. This has turned the company into an exponent of Denmark's proud traditions in furniture – as when creativity and quality unite, the result reaches new heights.

PBJ Designhouse has for generations been owned and run by danes. Our company is characterized by skilled and experienced employees. The owner Morten Svendsen is a certified cabinet maker and designer, and he loves to make new designs that look into the future, but still show the beautiful Danish design.



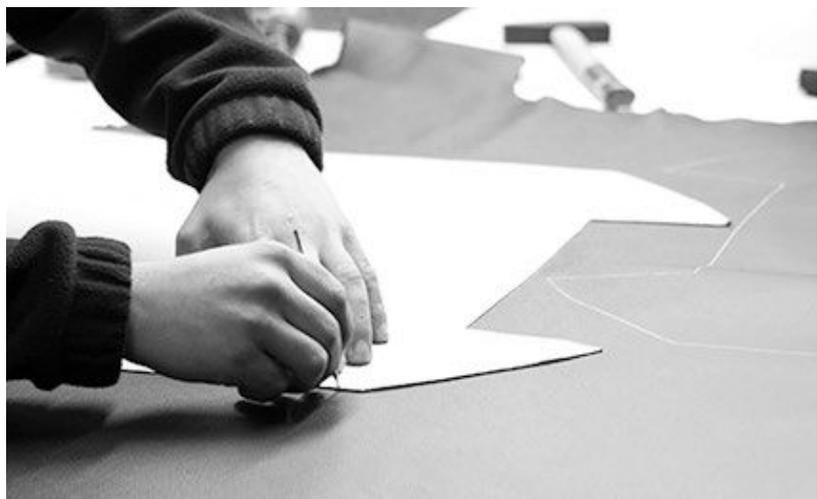
## **Assembly of your new piece of PBJ Furniture.**

### **Congratulations on your new piece of PBJ furniture.**

Before starting the assembly of your new furniture, we recommend you to look carefully in all cartons to make sure, you have all necessary parts, and to follow the enclosed assembly instruction.

### **Good advices** before you start using your new PBJ furniture.

- Please retighten the screws/bolts after 6 weeks of use and then subsequently every 6 months.
- Adjustments of drawers and doors can often be done by adjusting the hidden adjustable screws in frames, plinths or legs.
- Be aware of care instructions before using the furniture the first time.
- Do not put hot items directly on the surface of the furniture. Use coasters (but not from cork)
- Be aware where to place the furniture – if you place it in direct sunshine, the colours and the glow in the wood may faden due to the UV rays from the sun
- Be careful not to place the furniture too close to radiators or heaters, as the wood may dry out
- Any spilt liquid shall be wiped off immediately
- If in doubt, please contact your dealer as soon as possible





**Solid wood** Through many hundreds of years, solid wood has been the main part in manufacturing of furniture for housing, due to its easy accessibility and capability to shape.

In spite of the appearances of many new materials, wood is still the most dominating material for furniture for housing with an individual design, because it can be shaped and formed easily, also in soft lines. Trees come from nature, and develop totally individually, so two pieces of wood will never look alike. This means that knots, grain structure and colour variations add together to the unique character of the wood. These variations are a fundamental part of the quality of the wood, and not to be seen as a flaw.

At PBJ Designhouse, we sort wood and veneer manually by colour and grain structure to ensure harmonious and welcoming overall expression.

All types of wood, used at PBJ Designhouse, come from plantations, where the logs are selected individually, and harvested after 120 – 150 years in a controlled and gentle way, always coming from state approved forestry, thereby ensuring that the volume harvested also will be re-planted same year.

PBJ solid wood table tops are laminated boards, edge profiled and finally finished with natural oil. The open part of the wood – the pores of the cross-cut boards will absorb and emit most

moisture. This combined with changes in air humidity, may cause smaller changes in sizes of the boards. At the same time, contractions and expansions of the wood, will imply, that the joints between components can be felt. Smaller visible cracks in the grains can occur. This is not a defect and not covered by the warranty, but merely a sign of a living material. We do not recommend to keep furniture from solid wood in unheated or humid spaces.

**Oak** can be found in most parts of the world. At PBJ Designhouse, we primarily use European oak, due to its light and lean grain structure.

**Oak solid** is mostly used for legs, base and in some cases tabletops.

PBJ Designhouse combine the types of wood as follows:

Sideboards and highboards: Cabinets in veneer and solid base

Dining tables: Legs for tables in solid, rails and tabletops in veneer or occasionally solid

**Oak veneer** is frequently used for top boards, the reason for this is, that it reduces the consumption of solid wood thereby conserving natural resources. Veneer is cut more places from the wood, and as it is still a natural product, two pieces of

veneer will never look alike. At the same time newly bought furniture will never have the same colour as the older ones.

**Light oak, Natural oil (Oak Oil).** The natural oak is treated with an environmentally friendly oil.

**Care** Furniture manufactured in solid oak or oak veneer can be cared with a clean, soft cloth wrung out in lukewarm water followed by wiping off with a dry cloth. Never use detergents. The veneered surface has an open structure, why use should be done with considerations and among other things any spilt liquid shall be removed immediately.

If the glow is fading, you can refresh it by oiling it with a recognized wood care product. Remember to wipe it off right after use of oil.

**Light oak, lacquer (Light Oak).** To maintain the light appearance and a natural open look, the surface is treated with a natural lacquer.

**Oak, smoked, lacquer (Smoked Oak).** The light oak is stained into a smoked colour, but still keeping the structure of veneer, and later treated with an environmentally friendly lacquer.

**Oak, black, lacquer (Black Oak).** The light oak is stained into a black colour, but still keeping the structure of veneer, and later treated with an environmentally friendly lacquer.

Tabletops and top plates on hutches are additionally finished off with a matte Polyurethane lacquer. This finish is very sturdy and consequently also very resistant to impact from various liquids. Likewise the finish is also resistant to minor scratches (< 0,5 mm). The finish fulfils the highest requirements within Facts on Furniture, SS EN 12720 and SS 839117 regarding resistance on furniture surfaces. This coating will additionally ensure, that colour and glow will stay for a longer time.

**Care** Furniture manufactured in lacquered veneer can be cared with a clean, soft cloth wrung out in lukewarm water followed by wiping off with a dry cloth. Never use detergents. The veneered surface has an open structure, why use should be done with considerations and among other things any spilt liquid shall be removed immediately.

**Walnut** The colour varies depending on type of walnut, from warm gray/brown via dark chocolate/brown to deep purple/brown. The mix of colours and the warm glow is the personality, charm and characteristics of the walnut wood. PBJ Designhouse always use the American walnut (Pecan).

The surface is oiled twice to enhance the glow even more. Or treated with an environmentally friendly lacquer.

**Care** Furniture manufactured in solid walnut or walnut veneer can be cared with a clean, soft cloth wrung out in lukewarm water followed by wiping off with a dry cloth. Never use detergents. For walnut oil products: If the glow is fading, you can refresh it by oiling it with a recognized wood care product. Remember to wipe it off right after use of oil. The veneered surface has an open structure, why use should be done with considerations and among other things any spilt liquid shall be removed immediately.

**HPL Laminate** is manufactured by paper impregnated with resin, and pressed together under high pressure into a board, among other things resistant to scratches. During the process the surface can be done in a variety of colours. Subsequently the board is made for the requested furniture parts, and supplied with an edge of laminate, wood veneer or solid wood. The surface is not totally smooth, but appears slightly rugged.

**Care** For daily care, you can use a clean, soft cloth wrung out in lukewarm water followed by wiping off with a dry cloth. If necessary, use a few drops of detergent. Never use grinding material, as it will cause scratches in the surface. Eventually you can use Laminate Cleaner (contact your dealer), let it work for a few minutes, clean it with fresh water and wipe it off with a dry cloth



**Fenix/Nano Laminate** is a further development of HPL, based on Nano technology and a new generation of acrylic resin, hardened and affixed in an electronic process. The surface will appear totally smooth, among other things repellent to fingerprints, and at the same time it appears with a nice, smooth touch, which makes it appealing to sit and work at.

**Care** For the daily care, use a micro fiber cloth, wrung with a light detergent, if necessary use a melamine sponge. If the surface still appears dirty, you may use acetone. If smaller scratches in the surface, you can place a moistened piece of kitchen roll on the area and use the iron on this area for max 10 seconds. Afterwards clean the area in the traditional way.

**Leather** We use a type of semi anilin, which is full grained with a slight treatment of the surface, which makes is very soft. The leather is dyed by chrome with use of only environmentally friendly products. The leather is hard-wearing and with a higher light resistance compared to the full anilin leather. It is smooth, soft with an elegant appearance and high sitting comfort.

**Care** Daily cleaning with a clean, soft cloth wrung in lukewarm clean water. Do not rub heavily on the leather. Use leather care products, which both keep the leather smooth and

maintain the glow. When using care products, then always from seam to seam.

**Fabric:**

Design	Composition	Martindale	Fastness to light	Pilling
Corsica	100 % Polyester	> 50.000	5 Fastness to rubbing: Dry: 4 / Wet: 4-5	5
Devide	75 % Wool/ 25 % Polyamide	> 60.000	> 5	3-4
Cura	98 % post-consumer recycled polyester /2% polyester	> 100.000	> 5-8	4-5

**Care** Use vacuum cleaner regularly. If any spilled liquids, take them off immediately from seam to seam. Use distilled/purified water to avoid calcium stains. Do not use solvents.





